

Slip 10 Acct.

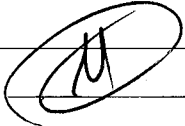
Work Order ID 164547

164547

Page 1

Thursday, July 20, 2017 3:14:01 PM

Item ID: D350-607-541 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid
 Start Date: 7/21/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 8/2/2017 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan:  Date: JUL 20 2017 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D350-607-3	E		DAS 6	9-89	0.00				

100 Document Control 0.00
 100 DOCUMENT CONTROL
 DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP D350-607-541 CHG008

DAS 28 9-89 AUG 03 2017

110 Pick Kit 0.00
 110 Packaging Memo 0.67
 Packaging

AUG 02 2017 DAS 28 9-89

120 QC4- 100% Inspect kits for completeness 0.00
 120 QC Memo 0.03
 Quality Control

DAS 28 9-89 AUG 03 2017

Work Order ID 164547

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164547

Page 2

Item ID: D350-607-541 **Accept** ***N900040100*** **Setup Start *NS1***
Revision ID: **Stop *NS2***
Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid
Start Date: 7/21/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 8/2/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:** **Run Start *NR1***
QC: **Date:** **SPC (Y/N):** **Date:** **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging	Package as per PPPD350-607-541								
	<i>Fg.</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									



 AUG 03 2017
 AUG - 4 2017
 AUG 04 2017

Picklist Print

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Work Order ID: 164547

164547

Parent Item: D350-607-541

D350-607-541

Parent Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 7/21/2017

Required Date: 8/2/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VRF BY:EC IPP Rev:B
11.02.09 add to install label DD vrf by:EC IPP REV:C 12.03.06
AS PER ECN12-535 DD VRF:EC IPP REV:D 12.07.24 AS PER
ECN 12-610 DD VRF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-
624 DD VRF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD
VRF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD
VRF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4085-3 *D4085-3* Placard		Manufactured	No			110	Each	7.0000	1	1			
									**		DAS 6 9-89	AUG 03 2017	DAS 26 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST074			7					
					162929			7					
D4086-200 *D4086-200* Placard, Max Load		Manufactured	No			110	Each	15.0000	1	1			
									**		DAS 6 9-89	AUG 03 2017	DAS 26 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST078			15					
					162774			15					
D4917-300 *D4917-300* Placard, Max Load		Manufactured	No			110	Each	14.0000	1	1			
									**		DAS 6 9-89	AUG 03 2017	DAS 26 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST137			14					
					162855			8					
					164012			6					

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Work Order ID: 164547

164547

Parent Item: D350-607-541

D350-607-541

Parent Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 7/21/2017

Required Date: 8/2/2017

Start Qty: 1.00

Required Qty: 1.00

D350-607-511

Manufactured No

110

Each

1.0000

D350-607-511

AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

**

DAS
6
9-89

DAS
26
9-89

AUG 02 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

FG128

1

162816

1

D2690-6

Manufactured No

110

Each

25.0000

D2690-6

Lanyard

**

DAS
6
9-89

DAS
26
9-89

AUG 02 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST009

25

159061

2

162919

5

164119

18

D3912-041

Manufactured No

110

Each

3.0000

D3912-041

Eyebolt Receiver Assembly

**

DAS
6
9-89

DAS
26
9-89

AUG 02 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST055

3

161825

3

D4030-041

Manufactured No

110

Each

0.0000

D4030-041

Long Basket Assembly (350)

**

DAS
6
9-89

DAS
26
9-89

AUG 02 2017

DAS
28
9-89

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Work Order ID: 164547

164547

Parent Item: D350-607-541

D350-607-541

Parent Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 7/21/2017

Required Date: 8/2/2017

Start Qty: 1.00

Required Qty: 1.00

D4151-041

Manufactured No

110

Each

18.0000

**

1 1

68-6

9

DAS

DAS

26

9-89

AUG 02 2017

D4151-041

Basket Fwd Hardpoint Assembly, Lower

DAS
28
9-89

Location

Loc Qty

Loc Code

ST088

4

159508

4

ST090A

14

159524

4

161846

4

163949

6

D4151-043

Manufactured No

110

Each

13.0000

**

1 1

68-6

9

DAS

DAS

26

9-89

AUG 02 2017

D4151-043

Basket Fwd Hardpoint Assembly, Upper

DAS
28
9-89

Location

Loc Qty

Loc Code

ST088

9

159536

1

159788

8

ST090A

4

162019

4

D4150-041

Manufactured No

110

Each

14.0000

**

1 1

68-6

9

DAS

DAS

26

9-89

AUG 02 2017

D4150-041

Attachment Arm Assembly

DAS
28
9-89

Location

Loc Qty

Loc Code

ST087

10

159781

7

163980

3

ST090A

4

161919

4

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Work Order ID: 164547

164547

Parent Item: D350-607-541

D350-607-541

Parent Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 7/21/2017

Required Date: 8/2/2017

Start Qty: 1.00

Required Qty: 1.00

AN4-13A

Purchased

No

110

Each

373.0000

6 6

AN4-13A

Bolt

**

Location

Loc Qty

Loc Code

FG	20	
122808	20	
GA	28	
m134634	19	
m135470	9	
over003	200	
m137988	200	
ST344	125	
m137886	125	

DAS
6
9-89

AUG 0 2 2017

DAS
26
9-89

DAS
28
9-89

AN4C15

Purchased

No

110

Each

41.0000

1 1

AN4C15

Bolt

**

Location

Loc Qty

Loc Code

OVER002	25	
M137736	25	
ST343	16	
M137506	16	

DAS
6
9-89

AUG 0 2 2017

DAS
26
9-89

DAS
28
9-89

AN310C4

Purchased

No

110

Each

42.0000

1 1

AN310C4

Nut

**

Location

Loc Qty

Loc Code

ST331	42	
M135895	1	
M137361	28	
M137412	13	

DAS
6
9-89

AUG 0 2 2017

DAS
26
9-89

DAS
28
9-89

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Work Order ID: 164547

164547

Parent Item: D350-607-541

D350-607-541

Parent Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 7/21/2017

Required Date: 8/2/2017

Start Qty: 1.00

Required Qty: 1.00

MS17984-C413

Purchased

No

110

Each

18.0000

MS17984-C413

Quick Release Pin

DAS
28
9-89

Location

Loc Qty

Loc Code

over005

15

m138040

15

ST315

3

m137478

3

** 1 1

DAS
6
9-89
AUG 02 2017
DAS
26
9-89

MS21042L4

Purchased

No

110

Each

3,050.000

MS21042L4

Nut

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

11

m135058

11

OVER007

1000

m138084

1000

ST303

2029

m137402

271

m137680

758

m137988

1000

** 6 6

AUG 02 2017
DAS
6
9-89
DAS
26
9-89

MS24665-151

Purchased

No

110

Each

181.0000

MS24665-151

Cotter Pin

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

60

m128401

60

ST289

121

m137391

21

m138045

100

** 1 1

AUG 02 2017
DAS
6
9-89
DAS
26
9-89

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Work Order ID: 164547

164547

Parent Item: D350-607-541

D350-607-541

Parent Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 7/21/2017

Required Date: 8/2/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

110

Each

206.0000

2 2

DAS

6

9-89

AUG 02 2017

NAS1515H4L

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

23

103691

3

m132189

20

ST260

95

m133483

95

ST260a

88

m134376

88

110

Each

700.0000

12 12

DAS

6

9-89

AUG 02 2017

NAS1149F0432P

Purchased

No

NAS1149F0432P

WASHER

DAS
28
9-89

Location

Loc Qty

Loc Code

ST262

700

M137412

700

110

Each

297.0000

3 3

DAS

6

9-89

AUG 02 2017

NAS1149C0463R

Purchased

No

NAS1149C0463R

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

25

m127306

25

ST260a

200

m137736

200

ST266

72

m136263

72

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Work Order ID 164547

Thursday, July 20, 2017 3:14:01 PM

164547

Item ID: D350-607-541

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Revision ID:

Item Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid

Start Date: 7/21/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/2/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start *NR1*

Stop *NR2*

Approvals:

Process Plan:

Date: JUL 20 2017

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-3	E

Handwritten signature

DAS

6

0-49

0.00

AUG 02 2017

100

Document Control

DOCUMENT CONTROL

100

0.00

DC

Memo

Photocopy bluefile & type labels per PPP D350-607-541 CHG008

Doc.Control -USB or Paperwork

110

Pick Kit

0.00

110

0.67

Packaging

Memo

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

0.03

QC

Memo

Quality Control

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER